

SERVICE BULLETIN

PX03X-XXX-XXX, PX05X-XXX-XXX-B, PD07X-XXX-XXX, 66605X-XXX Diaphragm Pumps

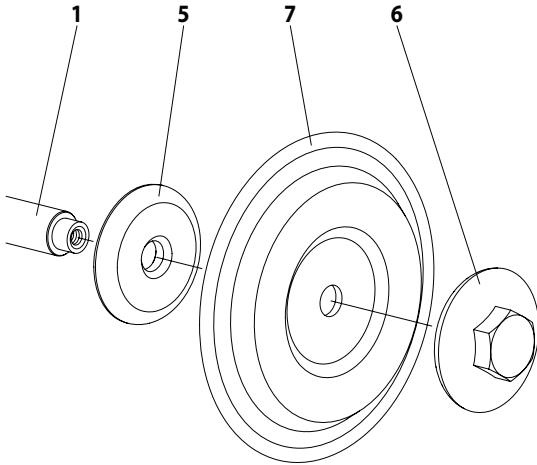
RELEASED 2-8-08
REVISED:
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BULLETIN: #1-08

Threadlocker has been added to the diaphragm nut fastener on the above listed models. Loctite® 242®, or equivalent, has been added to these models on serial numbers listed below.

This change is effective on serial numbers after GK0017XXX and A0078XXX.

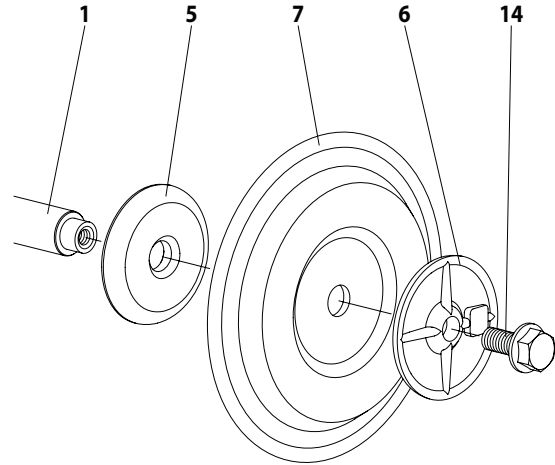
Non-Metallic Pump Design

Threadlocker added to threads on item 6.



Metallic Pump Design

Threadlocker added to threads on item 14.



Pump Model	Assembly Torque Requirements
PX03X-XXX-XXX	60 - 70 in. lbs (6.8 - 7.9 Nm)
PX05X-XXX-XXX-B	95 - 105 in. lbs (10.7 - 11.9 Nm)
PD07X-XXX-XXX	95 - 105 in. lbs (10.7 - 11.9 Nm)
66605X-XXX	95 - 105 in. lbs (10.7 - 11.9 Nm)

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